



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C3-HC
Job Sheet 190830



Part No: C3-HC

Job Qty: 1 pcs

Part Name: C-Series Remote Hook 3,000 lbs Lift Capacity With Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/15/19

Job Tracking No:

Due Date: 3/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *Order 8405*

Note: IPP Rev A 18.03.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	External Load - 1	1 pcs	3/18/19	3/18/19	0.00	0.50	External Load - 1		<i>AP 2019/03/26</i>
							External Load - 2		
							External Load - 3		
100	External Load - 2 - B4B	1 pcs	3/18/19	3/18/19	0.00	0.50	External Load - 1 - B4B		
							External Load - 2 - B4B		
							External Load - 3 - B4B		
110	QC 5	1 pcs	3/18/19	3/18/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	DC - 1 - B4B	1 pcs	3/18/19	3/18/19	0.00	0.00	DC - 1 - B4B		<i>DAS 30 9-89 MAR 27 2019</i>
							DC - 2 - B4B		
140	Packaging 3-1 - Stock - B4B	1 pcs	3/18/19	3/18/19	0.00	0.00	Packaging 3 - 1 - B4B		<i>DAS 21 9-89 MAR 27 2019</i>
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S166721



Part: C3-HC

Job No: 190830

Serial No/Batch: S166721

Revision:

Inspector:

Exp Date:

Instructions:

Date: 03/27/19

27 2019

				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B	DAS	
				Packaging 3 - 9 - B4B	30	
				Packaging 3 - 10 - B4B	9.89	
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
150 QC 21 - FG	1 pcs	3/18/19	0.00 0.00	QC 21 - FG - 21	DAS	
				QC 21 - FG - 70	21	
				QC 21 - SA - 53	9.89	
Part Op 95 - (Small Fab) Assemble the hook into the cage using the hardware called out on the C3-C drawing and torque Descriptions: fasteners AN6-17A to 160-190 in. lbs. and C-19-1 to 1100-1300 in. lbs. 100 - (Small Fab) Assemble the hook into the cage using the hardware called out on the C3-C drawing and torque fasteners AN6-17A to 160-190 in. lbs. and C-19-1 to 1100-1300 in. lbs. 110 - (QC5- Inspect part completeness to step on W/O) 120 - DC (Document Control) Photocopy blue file and create labels as per O&OPM-C3 140 - (Identify as per dwg & Stock Location: _____) 150 - QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
C3 -	C-Series Remote Hook 3,000 lbs Lift Capacity	1 pcs (1 ea)	100-External Load - 2 - B4B	5156084		
C3-C	Single Cage	1 pcs (1 ea)	100-External Load - 2 - B4B	5166490		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-External Load - 2 - B4B	C3	1	0	0		
	C3-C	1	2	0		
Part Specifications						
Specifications could not be found.						

Plex 2/15/19 1:00 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					